



广州恒宽机械有限公司  
**Canton Hostandard Machinery CO., LTD**

www.pocket-spring.com

Email: hostandard@hotmail.com

Mob: 0086-133-1411-7277

Skype: northland99

双锥弹簧自动传送生产线 **HS-BSC60-L-BSA200**  
**bonnell spring unit auto-transfer production line**

*Photo Details*



video weblink:

**Technical Information:**

**Performance 生产效率**

coiler production capacity	生产速度(只/分钟)	55 springs/min
assembler production capacity	生产速度(床网/8小时)	80 spring units/8 hours

**Consumptive Material Specs 耗材参数**

		wire gauge	钢丝直径	1.8--2.4mm
<b>Coiler</b> 弹簧机	steel wire 钢丝	Iner Dia. of wire roll	钢丝卷内径	Min/最小300mm
		Outer Dia. of wire roll	钢丝卷外径	Max/最大700mm
		Max weight of wire roll	钢丝卷重量	Max/最大250kg (optional:1000kg)
		wire gauge	钢丝直径	1.3--1.6mm
<b>Assembler</b> 穿网机	steel wire 钢丝	Iner Dia. of wire roll	钢丝卷内径	Min/最小300mm
		Outer Dia. of wire roll	钢丝卷外径	Max/最大700mm
		Max weight of wire roll	钢丝卷重量	Max/最大500kg
		wire gauge	钢丝直径	1.3--1.6mm

## General Data 一般参数

Spring type	弹簧形状	Bonnell(双锥形)
Max. Width of Unit	床网最大宽度	2m
Helical Wire Diameter	串簧钢丝直径	1.3--1.5mm
Spring Wire Diameter	卷簧钢丝直径	1.9--2.4mm
End-Coil Diameter	弹簧口径	65-90 mm (Different Jaws According)
Spring Height	弹簧高度	80-200 mm
Power Supply	电源	3 Phase, 380V, 50 Hz (optional)
Total Power	总功率	6.9 kw
Overall Dimension	外形尺寸	4200*5000*1710 mm
Total Weight	机器重量	3000KG
Operation	操作范围	7200*5000mm

## Output Range 产品规格

Jaw 夹具		End coil Dia.	Spring wire Dia.	Helical wire Dia.
		弹簧口径	弹簧线径	串簧钢丝直径
standard 常规	C	65--75mm	1.9--2.4mm	1.3--1.6mm
	D	75--85mm	1.9--2.4mm	1.3--1.6mm
	E	85--90mm	1.9--2.4mm	1.3--1.6mm

## Footprint 占用空间

--	--

## AFTER-SALE SERVICE 售后服务

## PACKAGING INFO 包装信息

<b>installation:</b>	new machine installation free	<b>packing material:</b>	wood or plywood
	expenditures of way and accommodation paid by customer.	<b>package count:</b>	
		<b>Packing dimensions:</b>	
<b>warranty:</b>	1 year	<b>Volume:</b>	
	spare parts and after-sale service will be offered for life	<b>gross weight:</b>	
<b>spare parts:</b>	spare parts list offered.	<b>net weight:</b>	

## ADDITIONAL COMMENTS&amp;REMARK

\*Payment terms: T/T 30% deposit in advance, balance 70% 3 days before shipment.

\*Agent policy: in some countries or areas, you can ask our agent for efficient service.